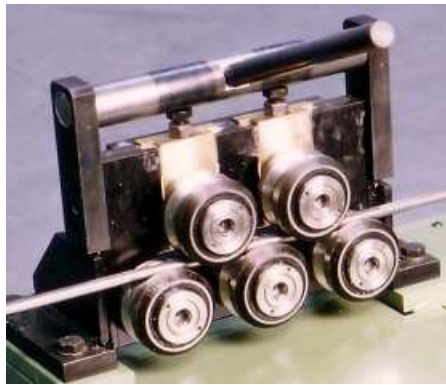


MACHINE PRODUCTION RINGS FOR EXPANSION TANKS



TECHNICAL SPECIFICATIONS

- **Max/min diameter of rings:** 750 / 300 mm
- **Max/min diameter of wire:** Ø10 / Ø8 mm
- **Production:** 4 rings for min
- **The machine is composed by these unities: reel arm, straighten unity, control unity of the lenght with encoder, bending unity and hydraulic shear unity.**

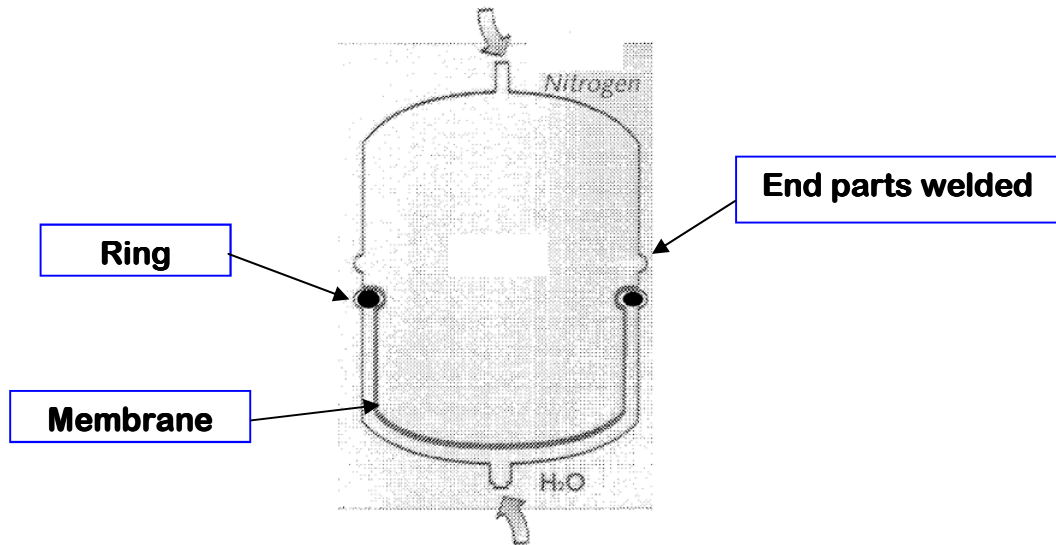
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The ring is used to fix the membrane of synthetic rubber to the inferior part of the expansion tank (as you can see in the picture below). The heads of the expansion tank, made by carbon steel cold-pressed, can be welded or clamped. The schedule below give the lenght of rings produced by this machine according to the capacity .



Diameter of expansion tank (and of ring) mm	Capacity liter of expansion tank ltr	Height of expansion tank mm
324	24	415
404	35	410
407	50	530
450	80	610
500	105	665
500	150	900
600	200	815
630	250	960
630	300	1105
630	400	1450
750	500	1340
750	600	1555
750	700	1755
750	800	2145

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